

960 Series – HOT SPLIT (HP) TRANSFER INKS

960 Series Hot-Peel phthalate free plastisol transfer inks have been formulated to produce high-opacity transfers when the ink is used in combination with coated transfer papers. Because the coating on the paper releases, the entire ink film is transferred to the garment. Prints will be very opaque while still maintaining a soft feel. All 960 Series inks contain a built-in powder to ensure adhesion and durability of the transferred print. Available in over 30 standard colours, 8 neon colours, a ready-for-use colour mixing system as well as a base and pigment colour mixing system. See separate TDS's for PCPRO® and ColorPRO® Hot Split Mixing Systems.

COLOURS

Hot Peel Mixing Base (914PFB), High Opacity Hot Peel Base (960PFMB), HP White (960PFWH), HP Black (960PFBK), Bright Orange (960PFBO), HP Bright Blue (960PFBB), HP Bright Dallas Green (960PFBG) HP Bright Red (960PFBR), HP Bright Royal Blue (960PFBRB), HP Bright Scarlet (960PFBS), HP Candy Red (960PFCR), HP Dark Brown (960PFDB), HP Flesh (960PFFL), HP Forest Green (960PFFG), HP Fresh Green (960PFFRG), HP Fuschia (960PFFU), HP Gold (960PFGO), HP Kelly Green (960PFKG), HP Lemon Yellow (960PFLY), HP Light Blue (960PFLB), HP Light Gold (960PFLG), HP Navy Blue (960PFNB), HP Orange (960PFOR), HP Purple (960PFPU), HP Reflex Blue (960PFREB), HP Royal Blue (960PFFRB), HP Scarlet Red (960PFSC), HP Silver Grey (960PFSG), HP Steel Grey (960PFSTG), HP Super Red (960PFSUR), HP True Blue (960PFTB), HP Violet (960PFVI), Neon Blue (960PFNBL), Neon Green (960PFNGR), Neon Magenta (500PFNMA), Neon Orange (500PFNOR), Neon Pink (500PFNPI), Neon Red (500PNLRE), Neon Violet (500PFNVI), Neon Yellow (960PFNYE).

CAUTION

Always test finished prints for curing, adhesion and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.

TECHNICAL DATA



IDEAL FABRIC

100% Cotton
Other fabrics with appropriate white backer.



MESH

74--160/inch (30T-64Tcm)



SQUEEGEE

70/90/70 Triple Durometer
70 Single Durometer



STENCIL

Any emulsion compatible with plastisol inks.



GEL & TRANSFER TEMP

Gel Temperature 240° F (116° C)
Transfer- 375° F-400° F (191° C to 204° C for 5 to 12 seconds.



PIGMENT LOADING

10-15%
N/A in finished colours.



ADDITIVES

501PF Curable Reducer
502PF Viscosity Reducer 3% maximum.



STORAGE

60°-90° F (15°-32° C) with lids closed tightly.



CLEANING

Enviro Series 2000 Green or Enviro Series TR Blend.



LANCER GROUP INTERNATIONAL

Contact us : 1 - 800 - 665 - 4875 / lgsales@lancergroup.com

Visit our website at www.lancergroup.com