

600 SERIES FOUR COLOUR PROCESS INKS

Excalibur's 600 Series of four colour process inks are used to produce clean looking designs with more vibrant colours than standard plastisol inks. Designs printed utilizing this technique are separated into 4 colours and reproduced with yellow, magenta, cyan and black inks. Designs printed by this technique will have a very soft feel and realistic look similar to the original artwork that was separated.

CAUTION

Always test finished prints for curing, adhesion, bleed-resistance, opacity and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if this product is used with any other plastisol ink other than plastisol inks manufactured by Lancer Group International. Test results by a third-party laboratory verifying that Excalibur plastisol inks are phthalate-free and lead-free are available upon request.

TECHNICAL DATA



IDEAL FABRIC

100% cotton white fabrics or the appropriate underbase for dark fabrics.



MESH

230-350/inch (92T-140T/cm)



SQUEEGEE

70/90/70 Triple Durometer
70 Single Durometer



STENCIL

Any emulsion compatible with plastisol inks.



CURING

Gel Temperature 240° F (116° C)
Full Cure 320° F (160° C)



MIXING

N/A



VISCOSITY REDUCERS

N/A



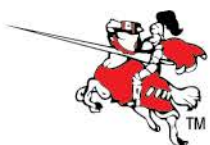
STORAGE

60°-90° F (15°-32° C) with lids closed tightly.



CLEANING

Enviro Series 2000 Green or Enviro Series TR Blend.



LANCER GROUP INTERNATIONAL

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Visit our website at www.lancergroup.com