

## 527PF KEYSTONE WHITE

Keystone White is a high-opacity, fast-flashing white Phthalate free plastisol ink recommended for underbasing colours on dark 100% cotton garments. After gelling, the matte finish does not retain heat and allows any color to be printed on top immediately therefore increasing production speeds on manual presses and not wasting a print head for a cool-down station on automatic machines. Even though Keystone White was formulated as an underbase, it's smooth surface provides excellent results as a stand-alone or highlight white.

### CAUTION

Always test finished prints for curing, adhesion and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.

## TECHNICAL DATA



### IDEAL FABRIC

100% Cotton  
50/50 fabrics.



### MESH

110-305/inch (43T-120Tcm)



### SQUEEGEE

70/90/70 Triple Durometer  
70 Single Durometer



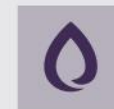
### STENCIL

Any emulsion compatible  
with plastisol inks.



### CURING

Gel Temperature 240° F (116° C)  
Full Cure 320° F (160° C)



### PIGMENT LOADING

N/A



### ADDITIVES

501PF Curable Reducer  
502PF Viscosity Reducer 3%  
maximum  
507PF Soft Hand Extender



### STORAGE

60°- 90° F (15°- 32° C) with  
lids closed tightly.



### CLEANING

Enviro Series 2000 Green or  
Enviro Series TR Blend.



**LANCER GROUP INTERNATIONAL**

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